1. Improved (reduced) Rotation Delay and improved transfer speeds.
2. Hard Disk Drives are filled from the outside inwards and as such we fill entire cylinders first before moving onto the next one.
3. Far greater storage volume.
4. The program can be using compression techniques where by common symbols are able to be reused without using extra data space etc.  *^ Need to read up on the above as I’m not happy with this answer.*
5. Flash Drives have no physical moving parts and as such the potential speed of these devices can be much higher.   
   Flash Devices are also not sensitive physical shock which makes them much more suitable for external usage.
6. Buffer is memory which is used to temporarily store output or input data.